

# MFS 1208

## TIN-LEAD STRIPPER

### INTRODUCTION

MFS 1208 Tin-Lead Stripper is a two stage stripper designed for dip applications.  
The first stage strips to the copper-tin intermetallic which is then removed in the second stage.

### BENEFITS

- Fast stripping action
- No attack on glass fibres
- High metal capacity
- Low temperature

### SOLUTION MAKE-UP

MFS 1208 A is supplied ready for use.  
MFS 1208 B is supplied ready for use.

### OPERATING DATA

	<u>1208 A</u>	<u>1208 B</u>
Temperature	18 - 25°C.	18 - 25°C.
Time	60-120 seconds	30-90 seconds
Capacity	120-150g/L metal	90-100g/L metal
Agitation	Work or solution movement recommended	
Extraction	Recommended.	

## **EQUIPMENT**

Tanks	Polypropylene, unplasticised PVC or polyethylene
Heaters	PTFE coated or titanium immersion heaters with thermostatic control

## **INSTALLATION**

It is essential that the tanks to be used for MFS 1208 Tin-Lead Stripper are thoroughly cleaned and leached before any product is introduced.

If in any doubt as to the cleaning procedure please contact PMD (UK) Limited Technical Department.

1. Fill the first clean empty tank with MFS 1208 A.
2. Fill the second clean empty tank with MFS 1208 B.

## **PROCESS SEQUENCE**

1. MFS 1208 A
2. Rinse
3. MFS 1208 B
4. Rinse
5. Dry

## **MAINTENANCE AND CONTROL**

Replace drag out losses with fresh MFS 1208 A or MFS 1208 B Tin-Lead Stripper.

Change the solutions when stripping speed becomes unacceptable.

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## **DISPOSAL**

Dispose of in accordance with local authority requirements.

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ISSUE 1**

## **PRODUCT FAMILIES**

The following products are referred to in this data sheet.

Product Name

Product Number

MFS 1208 A  
MFS 1208 B

937041  
937042

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